

TECHNICAL SPECIFICATION – ROYAL SEATON

CONSTRUCTION	Axminster	
PILE YARN	100% Wool	
PRIMARY BACKING	Jute, Polyester/Cotton, Polypropylene	
SECONDARY BACKING	N/A	
PILE WEIGHT ± 5%	1264 Gms/M ²	37.27 Oz/Yd ²
TOTAL CARPET WEIGHT ± 10%	2687 Gms/M ²	79.24 Oz/Yd ²
PILE HEIGHT ABOVE BACKING ± 1mm	9.1mm	0.36 inch
TOTAL CARPET THICKNESS ± 1mm	11.9mm	9.47 inch
GAUGE/PITCH	31.5 / 10cm	8 / inch
ROWS	27.6 / 10cm	7 / inch
TUFT DENSITY ± 5%	8.68 / Cm ²	56.00 / inch ²
WIDTH ± 1.25%	0.91 Mtr, 3.66 Mtr	3ft., 12ft.
THERMAL RESISTANCE	1.35	
(BS 4745) TOG RATING		
FLAMMABILITY	Low radius of effects of ignition	
HOT METAL NUT TEST (BS 4790)		
METHENAMINE PILL TEST (BS 6307)	Pass	
REACTION TO FIRE	Class C fl – S1	
(see EN 14041, Table 3)		
SLIPPERINESS	NPD	
FORMALDEHYDE	E1	
SUITABILITY	Heavy Domestic, Heavy Commercial	



EN 14041

Royal Seaton100% Wool Axminster Woven Carpet for use in buildings (EN 1307)

Formaldehyde E1

GENERAL INFORMATION

COLOUR MATCH	Due to batch variations in dyelots, an exact match for colour between different widths, qualities	
	and samples cannot be guaranteed.	
FADING	Photobleaching is caused when the natural yellow pigment which gives wool its creamy colour reacts with ultra-violet light making the wool appear much whiter. Carpets containing large amounts of undyed wool, such as Berbers, are especially susceptible. Although every care is taken to ensure our dyes meet strict requirements, carpets, as with other natural textiles cannot be dyed absolutely fast to light and with the increase in UV rays, carpets will fade when subjected to daylight. Normal wear and light soiling will also give the appearance of fading and both effects are obviously beyond the control of the manufacturer.	
FITTING	All carpets should be professionally fitted in accordance with BS5325 using good quality underlay to BS5808.	
MATCHING	All patterned carpet may require edge trimming to achieve a pattern match.	
MAINTENANCE AND CLEANING	Please refer to our carpet care leaflet or www.axminstercarpets.co.uk.	
SHADING, PILE PRESSURE OR PILE REVERSAL	These are natural characteristics of all cut pile fabrics. This is especially noticeable on plain and tonal shades or open ground designs and is the result of pressure causing a change in the direction of the pile, giving light and dark patches, accentuated by room lighting. This does not affect the quality or life of the carpet and is not a fault of manufacture. The regular use of an upright cleaner will help to alleviate this effect.	
SPECIFICATION AMENDMENTS	The Company is continually striving to improve our products and reserves the right to substitute raw materials as necessary.	

Axminster Carpets Ltd. Axminster, Devon, England. EX13 5PQ

 $[\]pmb{T:} + 44 \ (0) \\ 1297 \ 630630 \ (\text{Commercial Sales}) \ \pmb{T:} + 44 \ (0) \\ 1297 \ 32244 \ (\text{Head Office}) \ \pmb{F:} + 44 \ (0) \\ 1297 \ 35241 \ (\text{Sales}) \ \textbf{Sales} + 44 \ (0) \\ 1297 \ \text{Sales} + 44 \ (0) \ \text{Sales} + 44 \ (0) \\ 1297 \ \text{Sales} + 44 \ (0) \ (0) \ \text{Sales} + 44 \ (0) \ (0) \ \text{Sales} + 44 \ (0) \ (0$

 $[\]mathbf{E}:$ custom@axminster-carpets.co.uk $\mathbf{W}:$ www.axminstercarpets.co.uk

Registered in England No.08463187. Registered office: Gamberlake, Axminster, Devon.